wherein each of the source and the drain regions [have at least one] has a portion containing one or more elements selected from the group consisting of carbon, nitrogen, and oxygen at a concentration of 1×10^{19} atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³.

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82. (Amended) A device according to claim 78 wherein [said channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] a threshold voltage of said n-channel TFT is approximately equivalent to that of p-channel TFTs.

84.(Amended) A semiconductor device for electro-optical device comprising a CMOS device comprising n-channel and p-channel TFTs, each of said n-channel and p-channel TFTs comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween; and

a gate electrode adjacent to said channel region with a gate insulating film interposed therebetween,

wherein each of the source and the drain regions [have at least one] has a portion containing carbon at a concentration of 1×10^{19} atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1 x 10¹⁵ to 5

 $\times 10^{17} \text{ atoms/cm}^3$.

64

88. (Amended) A device according to claim 84 wherein [said channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] a threshold voltage of said n-channel TFT is approximately equivalent to that of p-channel TFTs.

65

(90. (Amended) A semiconductor device for electro-optical device comprising a CMOS device comprising p-channel and p-channel TFTs, each of said n-channel and p-channel TFTs comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween; and

a gate electrode adjacent to said channel region with a gate insulating film interposed

therebetween,

wherein <u>each of</u> the source and the drain regions [have at least one] <u>has a portion</u> containing nitrogen at a concentration of 1 x 10¹⁹ atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1 x 10¹⁵ to 5

 $\times 10^{17} \text{ atoms/cm}^3$.

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94. (Amended) A device according to claim 90 wherein [said channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] a threshold voltage of said n-channel TFT is approximately equivalent to that of p-channel TFTs..

97

device comprising n-channel and p-channel TFTs, each of said n-channel and p-channel TFTs comprising:

a semi-conductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween; and

a gate electrode adjacent to said channel region with a gate insulating film interposed therebetween,

wherein each of the source and the drain regions [have at least one] has a portion containing oxygen at a concentration of 1 x 10¹⁹ atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1×10^{15} to 5

 $\times 10^{17} \text{ atoms/} \text{cm}^3$.

98

00. (Amended) Adevice according to claim 96 wherein [said channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] a threshold voltage of said n-channel TFT is approximately equivalent to that of p-channel TFTs.

102. (Amended) A semiconductor device for electro-optical device comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween; and

a gate electrode adjacent to said channel region with a gate insulating film interposed therebetween,

wherein said channel region has <u>at</u> least [one portion] <u>two portions</u> containing one or more elements selected from the group consisting of carbon, nitrogen, and oxygen at a concentration of 1×10^{19} atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1×10^{15} to 5×10^{17} atoms/cm³.

108. (Amended) A device according to claim [102] 103 wherein [said channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] a threshold voltage of said n-channel TFT is approximately equivalent to that of p-channel TFTs.

109. (Amended) A device according to claim 102 wherein <u>each of said [portion] portions</u> is located adjacent to a boundary between the source and the channel regions or a boundary between the drain and the channel regions.

110. (Amended) A semiconductor device for electro-optical device comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween; and

a gate electrode adjacent to said channel region with a gate insulating film interposed therebetween,

where it said channel region has at least [one portion] two portions containing carbon at a concentration of 1×10^{19} atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³.

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116. (Amended) A device according to claim [110] 111 wherein [said channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] a threshold voltage of said n-channel TFT is approximately equivalent to that of p-channel TFTs.

117. (Amended) A device according to claim 110 wherein <u>each of said [portion] portions</u> is located adjacent to a poundary between the source and the channel regions or a boundary between the drain and the channel regions.

118. (Amended) A semiconductor device for electro-optical device comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween; and

a gate electrode adjacent to said channel region with a gate insulating film interposed therebetween,

wherein said channel region has <u>at least</u> [one portion] <u>two portions</u> containing nitrogen at a concentration of 1 x 10¹⁹ atoms/cm³ or more, <u>and</u>

wherein said channel region contains boron at a concentration of from 1 x 10^{15} to 5

 $\times 10^{17}$ atoms/gm³.

G12

124. (Amended) A device according to claim [118] 119 wherein [said channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] a threshold voltage of said n-channel TFT is approximately equivalent to that of p-channel TFTs.

125. (Amended) A device according to claim 118 wherein <u>each of said [portion] portions</u> is located adjacent to a boundary between the source and the channel regions or a boundary between the drain and the channel regions.

126. (Amended) A semiconductor device for electro-optical device comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween; and

a gate electrode adjacent to said channel region with a gate insulating film interposed

therebetween,

wherein said channel region has at least [one portion] two portions containing oxygen at a concentration of 1 x 10¹⁹ atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1 x 10¹⁵ to 5

 $\times 10^{17} \text{ atoms/cm}^3$

132. (Amended) A device according to claim [126] 127 wherein [said channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] a threshold voltage of said n-channel TFT is approximately equivalent to that of p-channel TFTs.

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- 133. (Amended) A device according to claim 126 wherein <u>each of said [portion] portions</u> is located adjacent to a boundary between the source and the channel regions or a boundary between the drain and the channel regions.
 - 134. (Amended) A semiconductor device for electro-optical device comprising:
- a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween;
- a gate electrode adjacent to said channel region with a gate insulating film interposed therebetween;
- a first interlayer insulating film over said semiconductor layer and said gate electrode, said first interlayer insulating film comprising inorganic material;
- a second interlayer insulating film on said first interlayer insulating film, said second interlayer insulating film comprising organic resin; and
 - a pixel electrode on said second interlayer insulating film,
- wherein each of the source and the drain regions [have at least one] has a portion containing one or more elements selected from the group consisting of carbon, nitrogen, and oxygen at a concentration of 1×10^{19} atoms/cm³ or more, and

G13

wherein said channel region contains boron at a concentration of from 1 x 1015 to 5

x 10¹⁷ atoms/cm³

414

138. (Amended) A device according to claim 134 wherein said [channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] gate electrode comprises a silicon film containing phosphorus, a multilayer film comprising silicon and molybdenum, or a multilayer film comprising silicon and tungsten.

/14

 $\times 10^{17}$ atoms

140. (Amended) A semiconductor device for electro-optical device comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween;

a gate electrode adjacent to said channel region with a gate insulating film interposed therebetween;

G15

a first interlayer insulating film over said semiconductor layer and said gate electrode, said first interlayer insulating film comprising inorganic material;

a second interlayer insulating film on said first interlayer insulating film, said second interlayer insulating film comprising organic resin; and

a fixel electrode on said second interlayer insulating film,

wherein each of the source and the drain regions [have at least one] has a portion containing carbon at a concentration of 1×10^{19} atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1 x 10¹⁵ to 5 m³.

96

144. (Amended) A device according to claim 140 wherein said [channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] gate electrode comprises a silicon film containing phosphorus, a multilayer film comprising silicon and molybdenum, or a multilayer film comprising silicon and tungsten.

146. (Amended) A semiconductor device for electro-optical device comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween;

a gate electrode adjacent to said channel region with a gate insulating film interposed

therebetween;

a first interlayer insulating film over said semiconductor layer and said gate electrode, said first interlayer insulating film comprising inorganic material;

a second interlayer insulating film on said first interlayer insulating film, said second interlayer insulating film comprising organic resin; and

a pixel electrode on said second interlayer insulating film,

wherein each of the source and the drain regions [have at least one] has a portion containing nitrogen at a concentration of 1×10^{19} atoms/cm³ or more, and

wherein said channel region contains boron at a concentration of from 1 x 10^{15} to 5 x 10^{17} atoms/cm³.

816

150. (Amended) A device according to claim 146 wherein said [channel region comprises boron at a concentration of from 1 x 10¹⁵ to 5 x 10¹⁷ atoms/cm³] gate electrode comprises a silicon film containing phosphorus, a multilayer film comprising silicon and molybdenum, or a multilayer film comprising silicon and tungsten.

2. (Amended) A semiconductor device for electro-optical device comprising:

a semiconductor layer comprising at least a channel region and source and drain regions with said channel region interposed therebetween;

a gate electrode adjacent to said channel region with a gate insulating film interposed therebetween;

a first interlayer insulating film over said semiconductor layer and said gate electrode, said first interlayer insulating film comprising inorganic material;

a second interlayer insulating film on said first interlayer insulating film, said second interlayer insulating film comprising organic resin; and